

ITEM	QTY -041	P/N	DESCRIPTION
	X	D5404-041	LH WEARPLATE ASSY
1	1	D4155-041	WEARBAR ASSEMBLY
2	1	D5404-1	PLATE
3	4	MS21920-28	CLAMP

D

C

B

A

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 7.06 lbs
 - 8) WELDING: PER QSI 004
 - 9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.02-0.04 THICK, PER DART QSI 005 4.9
 - 10) TRANSFER DRILL \varnothing 0.19 HOLES THRU D4155-041 WEARBAR ASSY FROM D5404-1 PLATE AFTER WELDING
 - 11) FORM TO MATCH PROFILE OF D5404-1 AT TIME OF WELDING

D5404-041 LH WEARPLATE ASSY

SECTION A-A
SCALE 2X

PRELIMINARY ISSUE

A	NEW ISSUE	ML	16.02.25
REV.	DESCRIPTION	BY	DATE
DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	AJS	DRAWING NO.	REV. A8
MFG. APPR.	DD	D5404	SHEET 1 OF 4
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE	NTS
DATE	16.02.25	COPYRIGHT © 2016 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

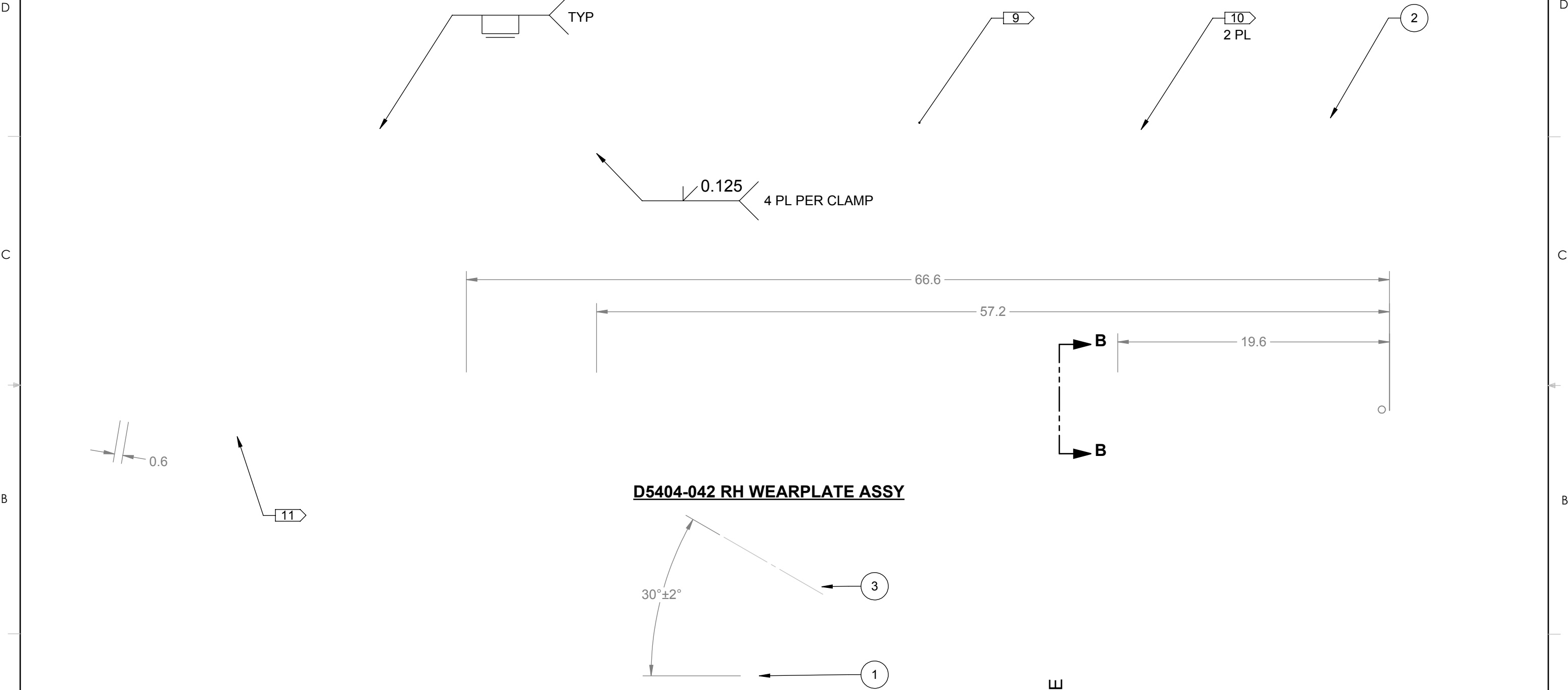
D

C

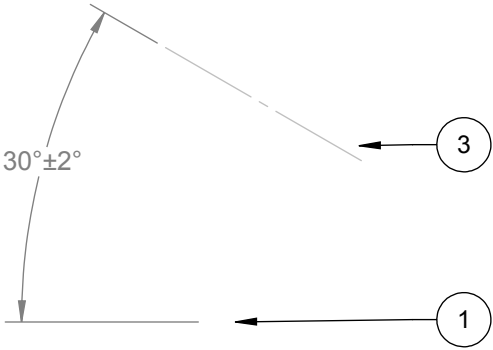
B

A

ITEM	QTY -042	P/N	DESCRIPTION
	X	D5404-042	RH WEARPLATE ASSY
1	1	D4155-041	WEARBAR ASSEMBLY
2	1	D5404-2	PLATE
3	4	MS21920-28	CLAMP



D5404-042 RH WEARPLATE ASSY



SECTION B-B
SCALE 2X

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 7.06 lbs
 - 8) WELDING: PER QSI 004
 - 9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.02-0.04 THICK, PER DART QSI 005 4.9
 - 10) TRANSFER DRILL $\varnothing 0.19$ HOLES THRU D4155-041 WEARBAR ASSY FROM D5404-2 PLATE AFTER WELDING
 - 11) FORM TO MATCH PROFILE OF D5404-2 AT TIME OF WELDING

PRELIMINARY ISSUE

DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ML		
CHECKED	AJS	DRAWING NO. D5404	REV. A8 SHEET 2 OF 4
MFG. APPR.	DD	TITLE WEARPLATE	SCALE NTS
APPROVED		COPYRIGHT © 2016 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DE APPR.			
DATE	16.02.25		

